

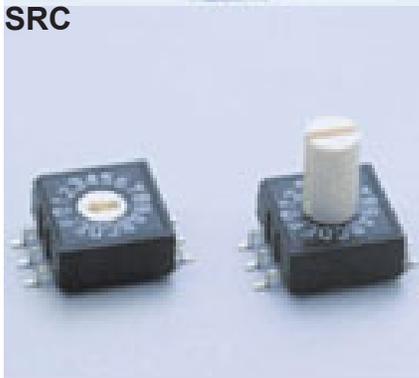
SRS



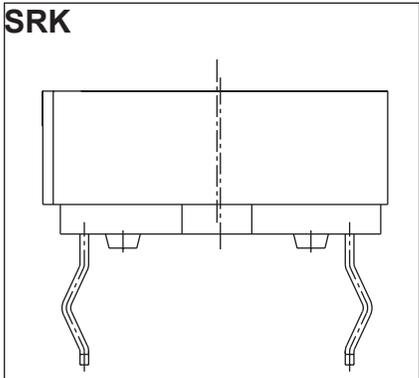
SRR



SRC



SRK



FEATURES:

- Straight terminals are available for mutual insertion.
- Insert molding of terminals and ultrasonic welding.
- Reflow-soldering type available.

MATERIAL:

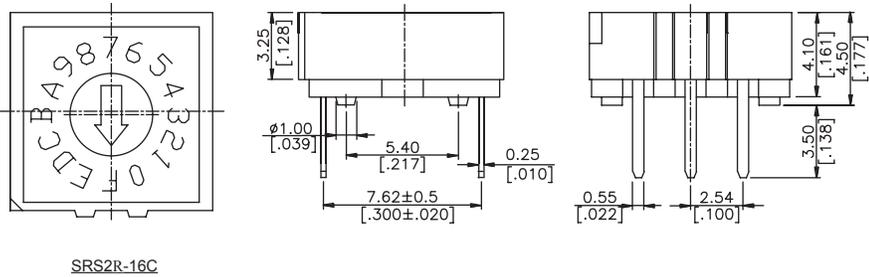
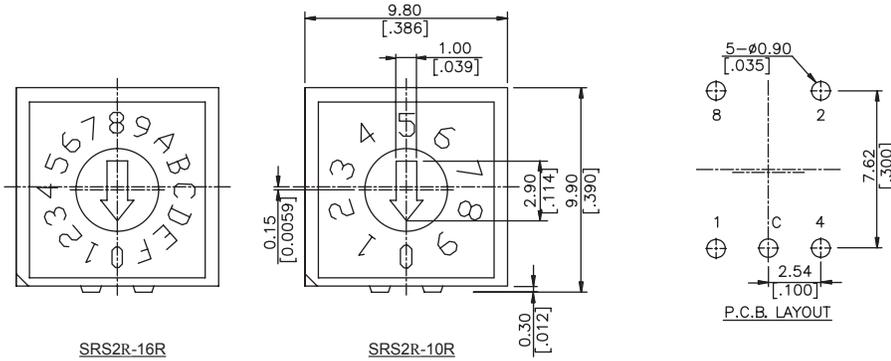
- Base & Cover: UL 94V-0 Nylon Thermoplastic.
Color: Black.
- Actuator: UL 94V-0 LCP Thermoplastic.
Color: White.
- Contact: Alloy Copper.
- Terminal: Brass.
- Contact Plating: Gold plated over nickel.
- Terminal Plating: Gold plated.

SPECIFICATION

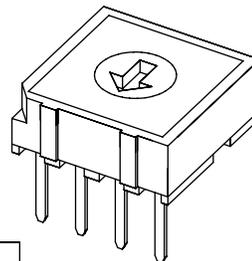
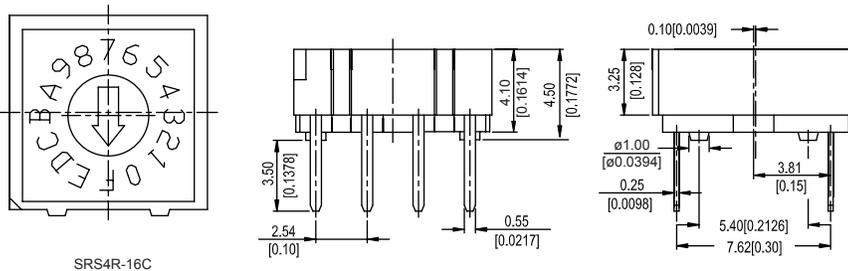
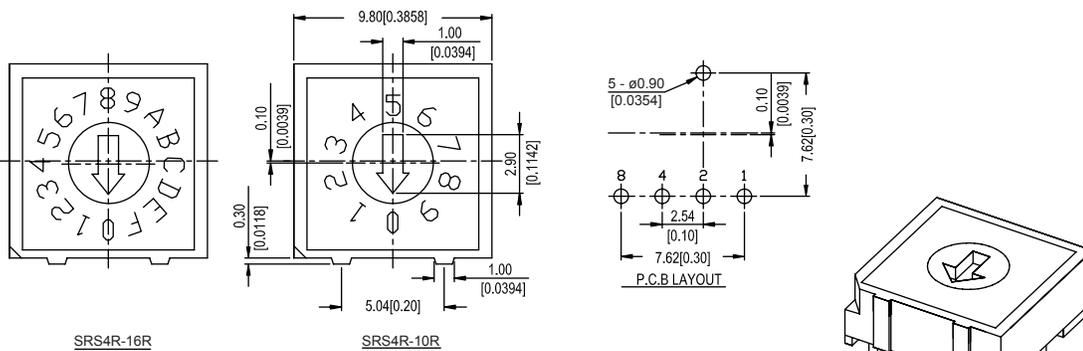
- Operation Temperature Range: -25°C to +80°C.
- Storage Temperature Range: -40°C to +85°C.
- Non-Switching Rating: 100mA, 50VDC.
- Switching Rating: 24VDC, 25mA.
- Contact Resistance: (a) 100mΩ max. (Initial).
(b) 200mΩ (final-after test).
- Insulation Resistance: 100MΩ min. at 250VDC.
- Voltage Proof: 250VAC for 1 minute.
- Electrostatic Capacity: 5pF max.
- Operating Force: 200gf.Cm max.
- Vibration: Shall be vibrated in accordance with method 201A of MIL-STD-202F.
 - (a) Frequency: 10-55-10Hz 1min/cycle.
 - (b) Direction: 3 vertical directions including the direction of operation.
 - (c) Test Time: 2 hours each direction.
- Shock Test: Shall be shocked in accordance with Method 213B condition A of MIL-STD-202F.
 - (a) Acceleration: 50G.
 - (b) Action Time: 11±1m sec.
 - (c) Testing Direction: 6 sides.
 - (d) Test Cycle: 3 times in each direction.
- Solderability: 230±5°C 3± sec, 75%.
- Humidity: 40±2°C 90~95% RS for 96 hours.
- Thermal Test: 85±2°C or 96 hours.
- Cold Test: -40C±3°C for 96 hours.
- Mechanical Life: 200mΩ max. 20000 steps.
- Electrical Life: 200mΩ max 20000 steps.

DIMENSIONS:

SRS2

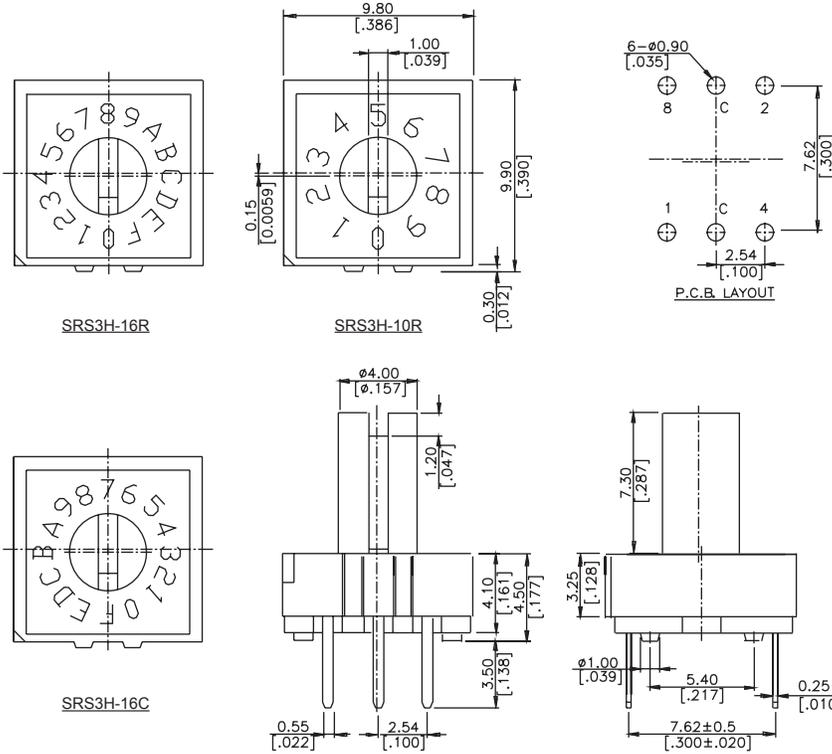


SRS4

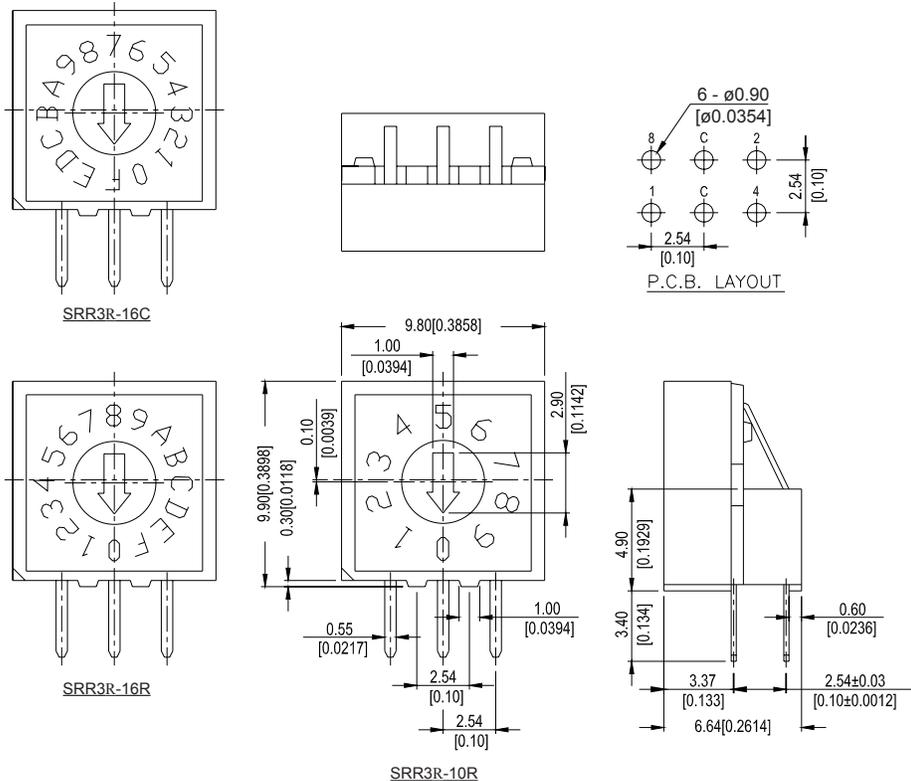


DIMENSIONS:

SRS3H

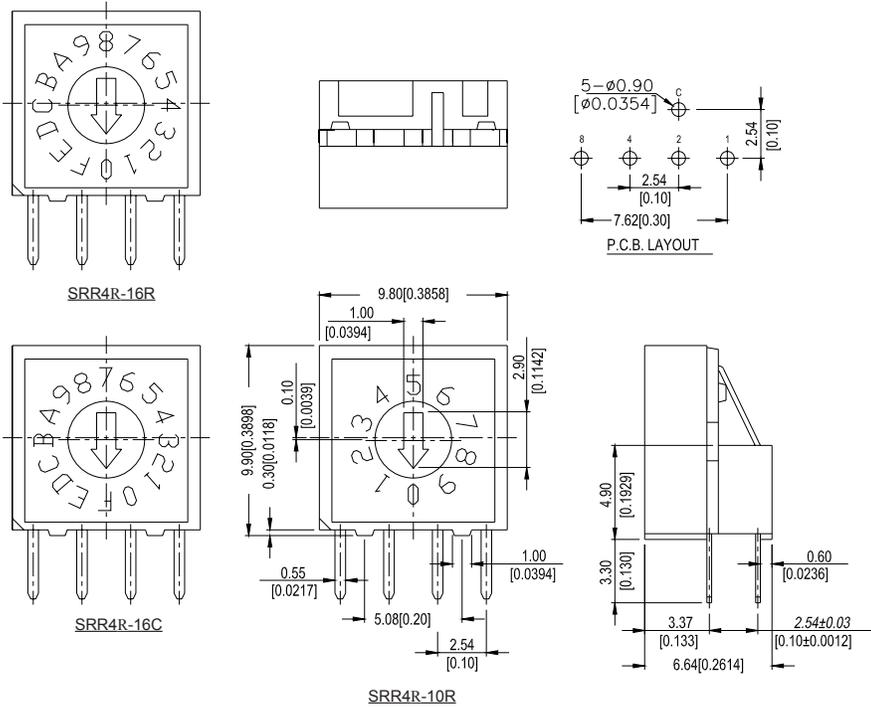


SRR3

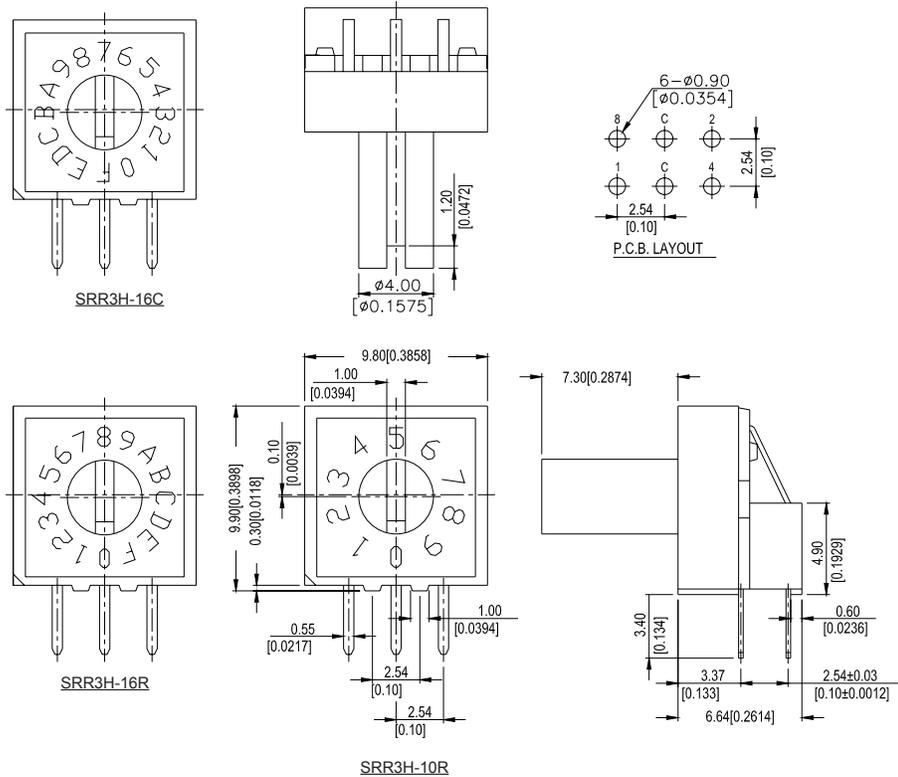


DIMENSIONS:

SRR4

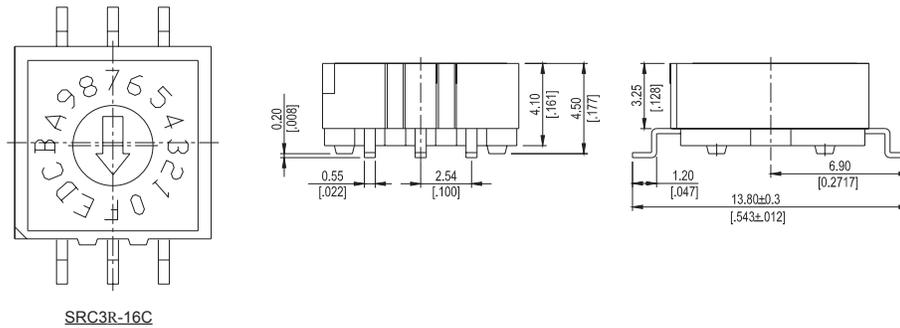
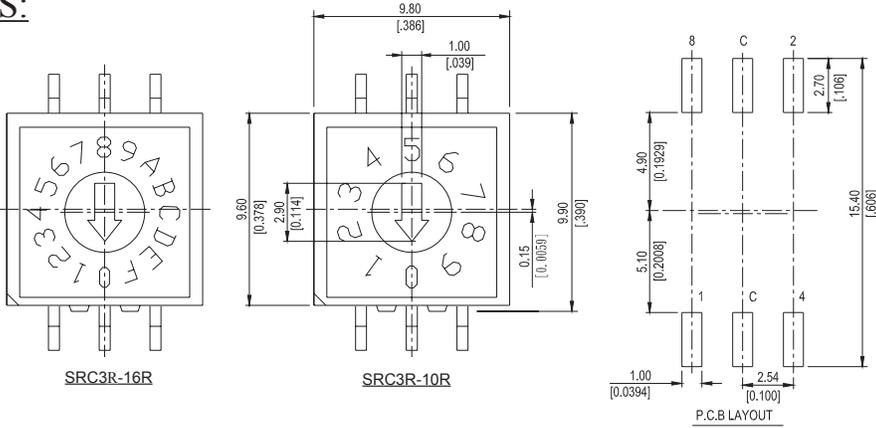


SRR3H

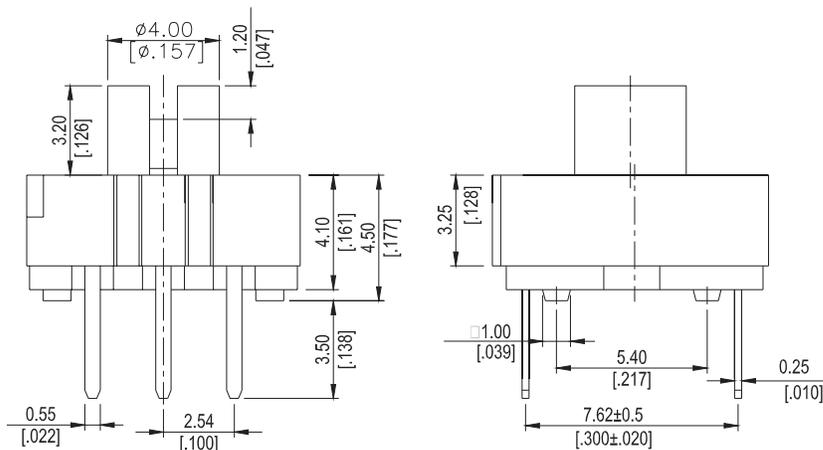
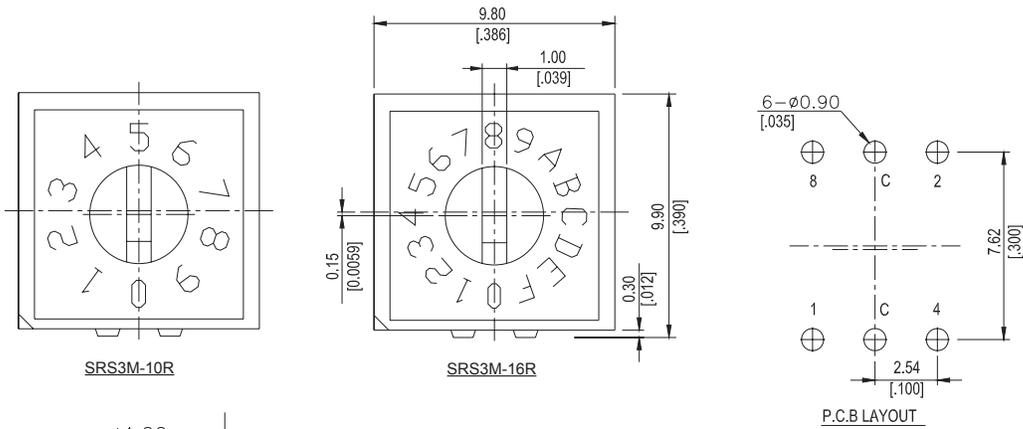


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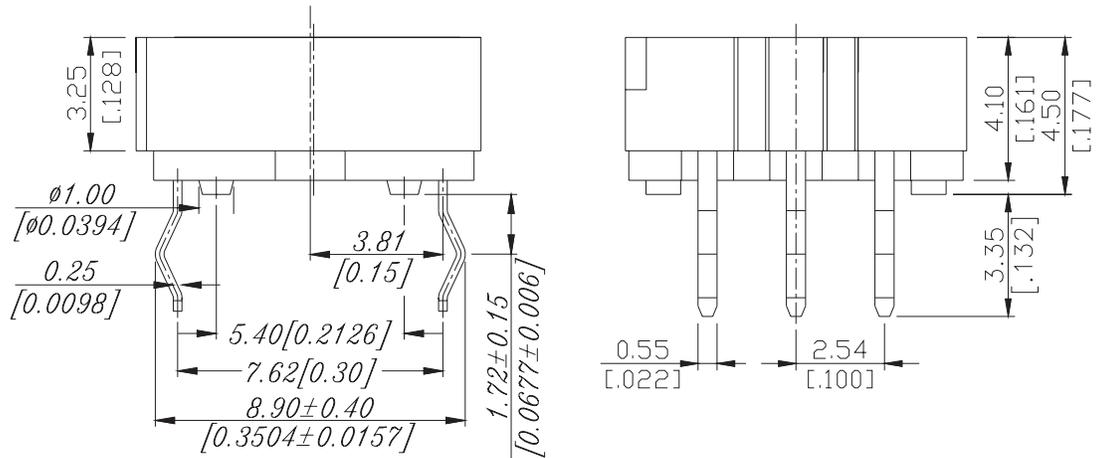
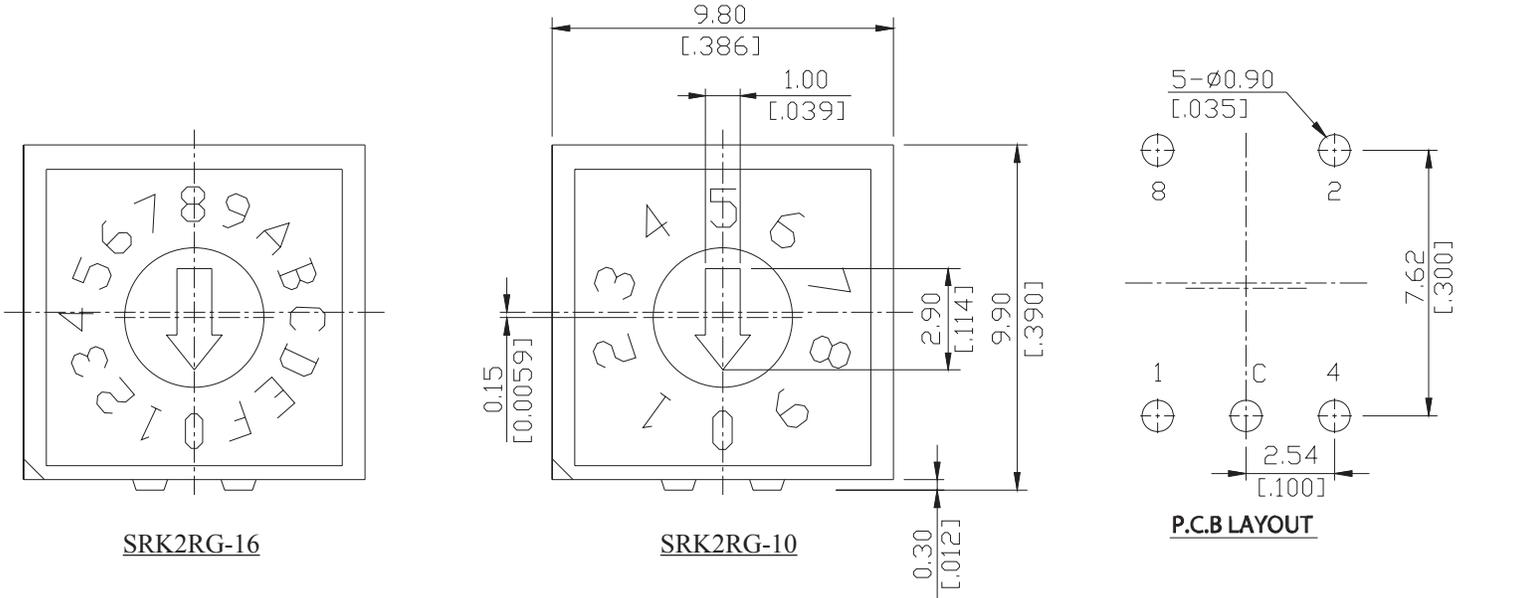
SRC3



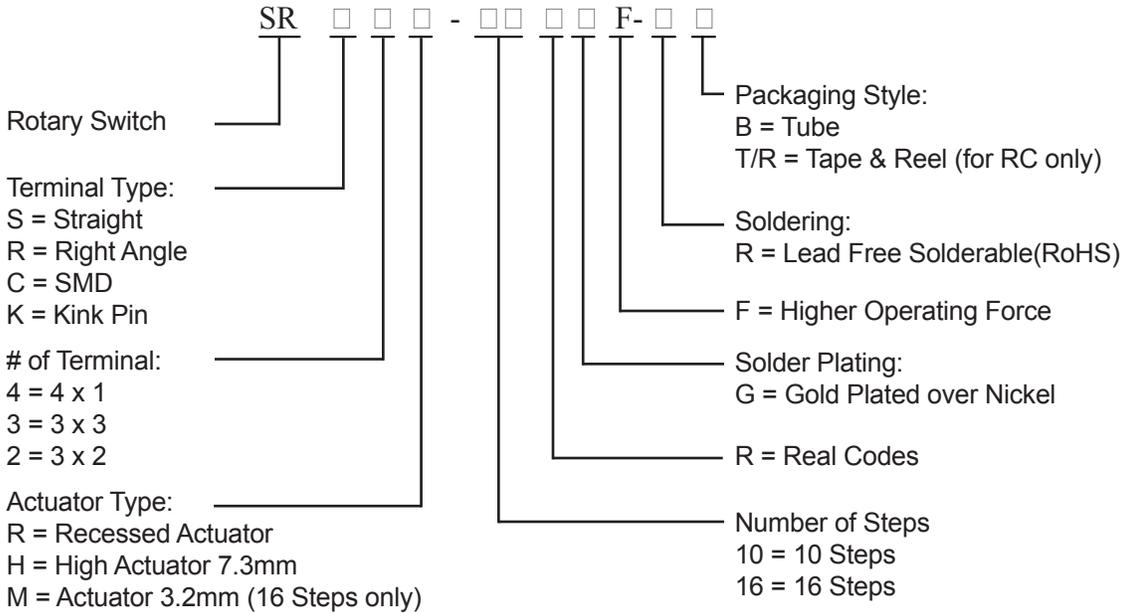
SRS3M



SRK2



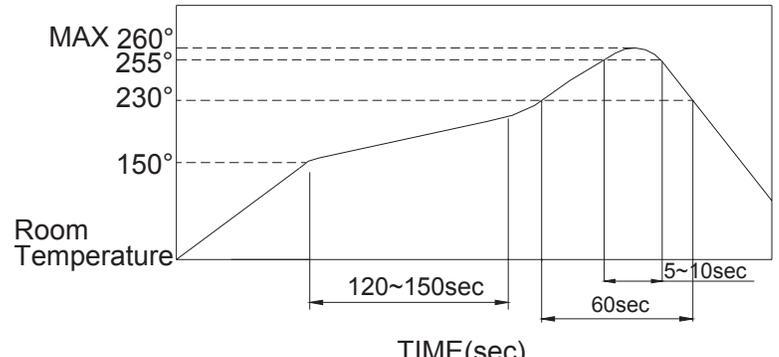
HOW TO ORDER:



○ Real Codes ● Complementary Codes					
Type	Position	Code			
		1	2	4	8
○10(H)	0	●	●	●	●
	1	○	●	●	●
	2	●	○	●	●
	3	○	○	●	●
	4	●	●	○	●
	5	○	●	○	●
	6	●	○	○	●
	7	○	○	○	●
	8	●	●	●	○
	9	○	●	●	○
○16(H) ●16HC	A	●	○	●	○
	B	○	○	●	○
	C	●	●	○	○
	D	○	●	○	○
	E	●	○	○	○
	F	○	○	○	○

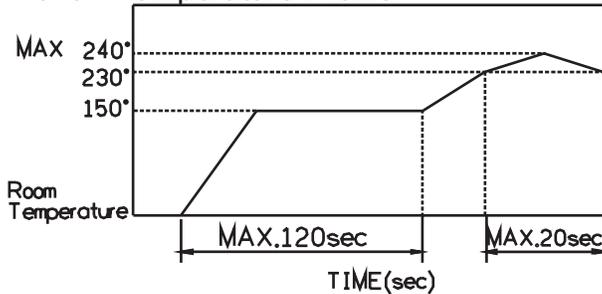
Remark:
○ Contact to C ● = No Contact

LEAD FREE(RoHS) SOLDERING PROCESS:

ITEM	LEAD-FREE SOLDERING CONDITIONS
HAND SOLDERING	350°C ±10°C /3sec max
WAVE SOLDERING	Pre-Heat 100°C /60sec 260°C ±5°C max/5~10sec
REFLOW SOLDERING	 <p>The graph shows a temperature profile for reflow soldering. It starts at Room Temperature, rises to 150°C, then continues to rise to a peak of 260°C. The time spent at 150°C is 120~150sec. The time spent at the peak of 260°C is 60sec. The time spent at 230°C is 5~10sec. The temperature then decreases back to Room Temperature.</p>

LEAD SOLDERING PROCESS:

Reflow Temperature Profile:



HAND SOLDERING: Use a soldering iron of 30 watts controlled at (350°C) approximately max 3 seconds.

WAVE SOLDERING: Recommended Temperature at 500°F(260°C) max 5 seconds (For through hole type).

REFLOW SOLDERING: When applying reflow soldering the peak temperature of the reflow over should be set at 240°C max.